

# Luxuriously TOUGH FINISH

Dura Supreme's Luxuriously Tough Finish is the industry's finest with a catalyzed conversion varnish that is tough as nails and velvety smooth. Our carefully crafted sanding and finishing process provides the ultimate in beauty and durability, boasting a best in class limited LIFETIME warranty.

## 15-Step Ultra-Smooth, Ultra-Durable Finish

1. Center panels are machine and hand sanded before the door is crafted
2. Solid wood center panels are pre-finished to the edges before the door is crafted
3. After the door is built, edges are sanded and squared
4. Multi-step machine sanding, hand sanding and detail sanding (front and back)
5. Toner is sprayed on all surfaces
6. Air dry
7. Stain is sprayed on all surfaces
8. 4-step hand-wiping for clear, even, luxurious color
9. Oven cured (front and back)
10. Sealer coat sprayed on all surfaces
11. Oven cured (front and back)
12. Hand sanding and detail sanding (all surfaces)
13. Blow off and de-ionize for dust free surface
14. Catalyzed conversion varnish top-coat for a luxuriously smooth, durable finish.
15. Two step oven cure (convection and infrared) for hardness and durability

**Paint finishes** also include priming and painting, with each surface independently receiving multiple oven-cures for the ultimate in a smooth and durable painted finish.

